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D3609-1

Job Sheet 186944



Part No: D3609-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D3609 rev.E IPP Rev:A New Issue 07-03-26 JLM IPP Rev:B 08-12-11 as per ECN08-577 DD verified by:EC
IPP REV:C AS PER REV C JLM 11-05-04 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/7/18	0.04	1.46	Waterjet - Flow		SC 18/11/30
110	QC	10 pcs		12/7/18	0.00	0.00	QC2 Waterjet-2		SC 18/11/30
120	QC	10 pcs		12/7/18	0.00	0.00	QC8-3		JAN 08 2019 68
121	Brake NC	10 pcs		12/7/18	0.00	2.34	Brake NC 1		8 DAS 9-89
122	Small Fab	10 pcs		12/7/18	0.00	1.26	Small Fab-4		0-89 58 DAS
123	QC	10 pcs		12/7/18	0.00	0.00	QC5		JAN 29 2019 68
130	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging3-1		504 JAN 29 2019 9-89
140	QC21-SA	10 Ea		12/7/18	0.00	0.00	QC21		9-89 JAN 7 2019

Part Op 100 - ****PUT PLASTIC BLOCS**** 1-Cut as per Dwg D3609 Dwg Rev: B Prog Rev: B ***NO SCRATCH
Descriptions: ON TOP SURFACE*** **PLASTIC SURFACE ON TOP*** **KEEP PLASTIC FILM*** 2-Deburr if necessary
110 - ***KEEP PLASTIC FILM***
120 - ***KEEP PLASTIC FILM***
121 - USE DT9760 TOOL ***KEEP PLASTIC FILM***
122 - 1- TRIM AS PER DWG USING GUIDE LINES ***KEEP PLASTIC FILM***
123 - ***KEEP PLASTIC FILM***
130 - ***KEEP PLASTIC FILM***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA4P	304/316 Sheet .032	11.7700 sf (1.177 ea)	100-Waterjet - Flow - 1	5047936

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA4P	12	75	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____																		
Description Work Order Deviation		Disposition																			
Part: D3609-1 Job No: 186944 Serial No/Batch: S133493 Revision: E Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/20/18																					
Container No: S133493 Dart Aerospace Ltd. 1270 Aberdeen Street Hamletbury, ON K6A 1K7 CANADA TEL: 1 813 532-8200 Email: sales@dartaero.com www.dartaerospace.com																					
FAULT CATEGORY																					
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OTHER : _____																					

